



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	864	5989A 3	CYLINDER BLOCK AND CRANKC	1		
1	855	5059A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4042111 AND I	
1	855	5646A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4042112 AND I	
2		64873	CARRIER, GROMMET	1	UNITED STATES 3807832 AND I	
2		65848	CARRIER, GROMMET	1	UNITED STATES 3807833 AND I	
3	53	65264	RETAINER, CARRIER TO CYLINC	1	UNITED STATES 3807832 AND I	
4	25	64872	GROMMET, POPPET RELIEF VAL	1		
5		64874	POPPET, RELIEF VALVE	1	UNITED STATES 4042111 AND I	
5		65409	POPPET, RELIEF VALVE	1	UNITED STATES 4042112 AND I	
6	24	65339	SPRING, COMPRESSION - POPPE	1	UNITED STATES 3807832 AND I	
6	24	64878	SPRING, COMPRESSION - POPPE	1	UNITED STATES 3807833 AND I	
7		64877	DIAPHRAGM, POPPET VALVE	1	UNITED STATES 3807833 AND I	
8	12	64879	WASHER, DIAPHRAGM	1	UNITED STATES 3807833 AND I	
9	10	69594	SCREW, WASHER AND DIAPHRAG	1	UNITED STATES 3807833 AND I	
10		58910	COVER, TRANSFER PASSAGE	1		
11	27	60311	GASKET, TRANSFER PASSAGE C	1		2,3,4
12	10	38837	SCREW, TRANSFER PASSAGE C	9		
13	1025	4389	COVER, CYLINDER BLOCK	1		
14	27	60310	GASKET, CYLINDER BLOCK COV	1		2,3,4
15	10	69086	SCREW, CYLINDER BLOCK COVE	6		
16	11	46887	NUT, COVER MOUNTING SCREW	6		
17	22	32802	PLUG, CYLINDER BLOCK COVER	1		
18	27	69525	GASKET, BAFFLE PLATE TO CYL	1		2,3,4
18A	27	70335	GASKET, BAFFLE PLATE TO CYL	1	UNITED STATES 4042112 AND I	2,3
19		64856	PLATE, BAFFLE - EXHAUST MAN	1	UNITED STATES 4042111 AND I	
19		69579	PLATE, BAFFLE - EXHAUST MAN	1	UNITED STATES 4042112 AND I	
20		66850	THERMOSTAT	1		
21	27	62386	GASKET, THERMOSTAT	1		2,3,4
22	27	64859	GASKET, PLATE TO EXHAUST M	1	UNITED STATES 4042111 AND I	4
22	27	69524	GASKET, PLATE TO EXHAUST M	1	UNITED STATES 4042112 AND I	2,3
23		64955	COVER, EXHAUST MANIFOLD	1	UNITED STATES 3807832 AND I	
23		65945	COVER, EXHAUST MANIFOLD	1	UNITED STATES 3807833 THRL	
23		69526	COVER, EXHAUST MANIFOLD	1	UNITED STATES 4042112 AND I	
24	10	64022	SCREW, THROTTLE LEVER ADJI	3		
25	11	20890	NUT, THROTTLE LEVER ADJUST	3		
26		52023	CAP, NYLON - THROTTLE LEVEF	3		
27	10	38837	SCREW, PLATE AND MANIFOLD	1		
28	10	69092	SCREW, PLATE AND MANIFOLD	15		
28A	10	70602	SCREW, PLATE/MANIFOLD COVI	2	UNITED STATES 4042112 AND I	
29		58124A15	SWITCH, MERCURY	1		
30	10	27655	SCREW, MERCURY SWITCH TO	1		